

Date: Monday, 2/11/2008 2:13:46 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SADDLE KIT FOR D206-642-511	
Job Number	: 37360 -2		Part Number	: K642 511	
Estimate Number	: 12893		Drawing Number	: N/A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 2/11/2008 S.O. No. :		Drawing Revision	: N/A	
Prsh't Rev.	: NC		Material	:	
First Issue	: / / Type : LANDING GEAR		Due Date	: 2/28/2008 Qty: 1 Um: Each	
Previous Run	: 36021				
Written By	: <i>bjn 08.02.11</i>				
Checked & Approved By	:				
Comment	: Est Rev:A 07.06.05 new issue EC Est Rev.B 08.02.05 , Per ECN1080P LL				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP K642-511 CHG003	<i>8/4/2008</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D206648013	GHW Kit	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) GHW Kit	<i>A8 08/02/22</i>
		Batch: <i>B36026x10 B37365x1 B35599x1</i>	<i>(X8)</i>
4.0	D2652	Bushing	
		Comment: Qty.: 16.0000 Each(s)/Unit Total: 128.0000 Each(s) Pick:	
		Qty Part Number Description Batch 16 D2652 Bushing <i>37031</i>	<i>A8 08/02/22</i>
5.0	D2712	Set Screw	
		Comment: Qty.: 10.0000 Each(s)/Unit Total: 80.0000 Each(s) Pick:	
		Qty Part Number Description Batch 10 D2712 Set Screw <i>36186x20</i>	<i>A8 08/02/22</i>

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Part Number: K642 511

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D29321	206 Saddle Left side
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

1 D2932-1

Description

Saddle

Batch

310874X5 34783X3



7.0	D29331	206 Saddle Left
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

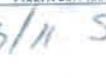
1 D2933-1

Description

Saddle

Batch

34731X5



8.0	D2934	Saddle Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

2 D2934

Description

Saddle Spacer

Batch

B37368



9.0	D2935	Saddle Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number

2 D2935

Description

Saddle Spacer

Batch

20142



10.0	D29381	206 Saddle Left side
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

1 D2938-1

Description

Saddle

Batch

B 34192 NewBatch.



11.0	D29391	206 Saddle Left side
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

1 D2939-1

Description

Saddle

Batch

36878





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Job Number: 37360

Part Number: K642 511

Job Number:



Seq. #: Machine Or Operation: Description:

12.0 D33963 Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 D3396-3 Spacer 350336

AS 08/02/22 (X)

13.0 D3407043 Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D3407-043 Tow Ring 35510

AS 08/02/22 (X)

14.0 D34561 washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D3456-1 Washer 33276

AS 08/02/22 (X)

15.0 D34571 Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 D3457-1 Washer B37123

AS 08/02/22 (X)

16.0 AN3C35A BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:

Qty Part Number Description Batch
3 AN3C35A Bolt AN3C 35A M106541

AS 08/02/22 (X)

17.0 AN3C36A BOLT



Comment: Qty.: 9.0000 Each(s)/Unit Total : 72.0000 Each(s)

Pick:

Qty Part Number Description Batch
9 AN3C36A Bolt M106541

AS 08/02/22 (X)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

AN3C41A

BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Pick:

Qty Part Number
8 AN3C41ADescription
BoltBatch
M106176

AS 08/02/22

(X8)

19.0

AN4C6A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total : 96.0000 Each(s)

Pick:

Qty Part Number
12 AN4C6ADescription
BoltBatch
M106519

AS 08/02/22

(X8)

20.0

AN5C11A



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Pick:

Qty Part Number
8 AN5C11ADescription
BoltBatch
M106552 X51

M107013 X13 AS 08/02/22

(X8)

21.0

AN5C12A



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number
4 AN5C12ADescription
BoltBatch
M106516

AS 08/02/21

(X8)

22.0

AN5C13A



8/4/21 50

107615 (1x)

Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number
4 AN5C13ADescription
BoltBatch
M106516 X3

AS 08/02/21

(X8)

23.0

AN5C15A



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number
1 AN5C15ADescription
BoltBatch
M105125

AS 08/02/21

(X8)

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Part Number: K642 511

Job Number:



Seq. #: Machine Or Operation:

Description :

24.0 AN5C32A



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number
2 AN5C32ADescription
BoltBatch
M105746

AS 08/02/21 (X8)

25.0 AN5C34A



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number
2 AN5C34ADescription
BoltBatch
M105160

AS 08/02/21 (X8)

26.0 AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number
1 AN5C35ADescription
BoltBatch
M107551

54 8/3/21 (X8)

27.0 AN960C10L



washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

Pick:

Qty Part Number
24 AN960C10LDescription
WasherBatch
M107008

AS 08/02/21 (X8)

28.0 AN960C416L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total : 192.0000 Each(s)

Pick:

Qty Part Number
24 AN960C416LDescription
WasherBatch
M1067008

M105793X72

M107008X44

✓ M107178X100

M107008X20

Needs
Bracing in front
Sorry my bad
AS

Process Sheet

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Job Number: 37360

Part Number: K642 511

Job Number:



Seq. #: Machine Or Operation:

Description:

29.0 AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number

8 AN960C516L

Description

Washer

Batch ⁹
103344

AS 08/02/21

(X)

30.0 MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 160.0000 Each(s)

Pick:

Qty Part Number

20 MS21043-3

Description

Nut

Batch

M107214 (13X)

M107288 141

8/3/21 50

31.0 MS210434

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total: 104.0000 Each(s)

Pick:

Qty Part Number

13 MS21043-4

Description

Nut

Batch

M106763 X13

M107101 X93

AS 08/02/21 (X)

32.0 MS210435

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

4 MS21043-5Nut

Description

Nut

Batch (No Batch in Comp)

M105430 X4

M107101 X18 AS 08/02/21 (X)

33.0 D36721

PHENOLIC WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

PHENOLIC WASHER

B34470



34.0 D36723

PHENOLIC WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

PHENOLIC WASHER

B34471





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Part Number: K642 511

Job Number:



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35.0	D36725	PHENOLIC WASHER
	Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s) PHENOLIC WASHER	
36.0	D36727	PHENOLIC WASHER
	Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s) PHENOLIC WASHER	
37.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
	Comment: INSPECT 100% KITS FOR COMPLETENESS	
38.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP K642-511 CHG003 Location: _____	
39.0	QC21	FINAL INSPECTION/W/O RELEASE
	Comment: FINAL INSPECTION/W/O RELEASE	

Job Completion



MF 08-04-03

W

